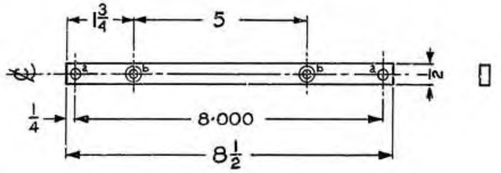
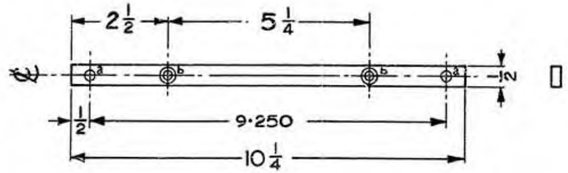
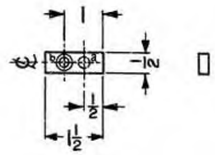


5. MATERIAL:- STEEL HS4B SPEC. BS. 1449 PART 3A. ¼"
FINISH:- PHOSPHATE ETCHED TO SPEC. M37 & STOVE ENAMELLED BLACK. 2 COATS

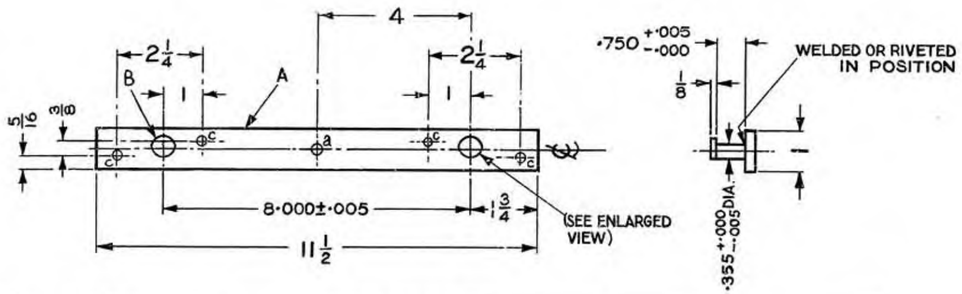


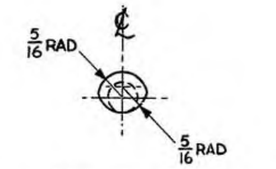
6. MATERIAL:- STEEL HS4B SPEC. BS. 1449 PART 3A. ¼"
FINISH:- PHOSPHATE ETCHED TO SPEC. M37 & STOVE ENAMELLED BLACK. 2 COATS



7. MATERIAL:- STEEL HS4B SPEC. BS. 1449 PART 3A. ¼"
FINISH:- PHOSPHATE ETCHED TO SPEC. M37 & STOVE ENAMELLED BLACK. 2 COATS

DRILLING SCHEDULE	
REF.	DESCRIPTION
a	TPD. ¼" B.S.W.
b	·218" DIA. & CSK. FOR No. 10 WD. SC.
c	TPD. 2 B.A
e	·125" DIA. & CSK. FOR No. 4 WD. SC.

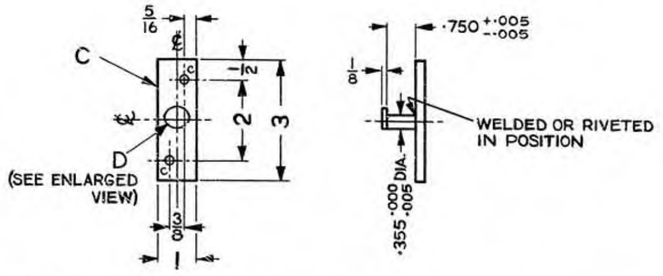




ENLARGED VIEW OF STUD HEAD

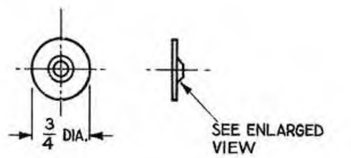
8.

SCHEDULE				
REF.	DESCRIPTION	MATERIAL	FINISH	No. OFF
A	BAR	STEEL HS4B SPEC. BS. 1449 PART 3A. ¼"	PHOSPHATE ETCHED. TO SPEC. M37, ENAMELLED BLACK, 2 COATS	1
B	STUD	STEEL EN1B SPEC. BS. 970.	PHOSPHATE ETCHED TO SPEC. M37, ENAMELLED BLACK, 2 COATS	2



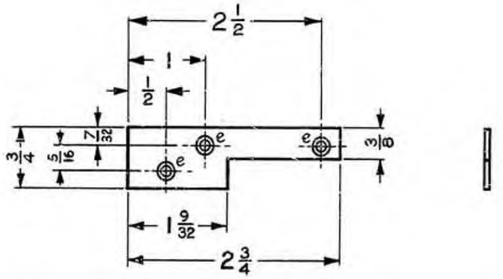
9.

SCHEDULE				
REF.	DESCRIPTION	MATERIAL	FINISH	No. OFF
C	BAR	AS REF. A	AS REF. A	1
D	STUD	AS REF. B	AS REF. B	1

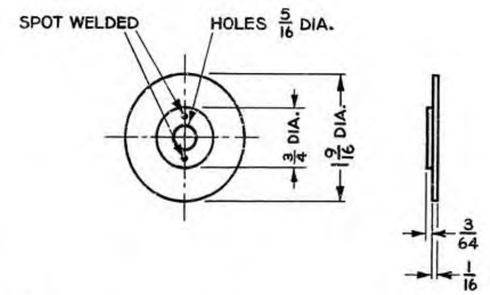


SECTION OF EXTRUDED HOLE
TO TAKE 2 B.A. CSK. HD. SCREW
HEAD OF SCREW MUST NOT BE PROUD

10. MATERIAL:- STEEL HS4B SPEC. BS. 1449 PART 3A. ·062" (16 S.W.G.)
FINISH:- PHOSPHATE ETCHED TO SPEC. M37 & ENAMELLED BLACK. 2 COATS



11. MATERIAL:- STEEL HS4B SPEC. BS. 1449 PART 3A. ·062" (16 S.W.G.)
FINISH:- PHOSPHATE ETCHED TO SPEC. M37 & ENAMELLED BLACK. 2 COATS



12. MATERIAL:- M.S.
FINISH:- PHOSPHATE ETCHED. ENAMELLED BLACK, 2 COATS

DIMENSIONS IN INCHES

DO NOT SCALE

A1 DRN CKD

TOLERANCES UNLESS OTHERWISE STATED:-

MATERIAL

FINISH

REFERENCES
SPECS. BS. 1449, D1000, M37