



2. MATERIAL:- M.S. 10 BG (.125" THICK)
FINISH:- ZN.P. COL. LAC.

- MATERIAL:- M.S. 14 BG (.0785" THICK)
FINISH:- PHOSPHATE ETCHED & STOVE ENAMELLED BLACK, 3 COATS ON FRONT, 2 ON BACK.
- NOTES:-
1. ⊗ INDICATES SPOT WELDING 3/16" Ø. FOR WELDING REQUIREMENTS SEE SPEC. S262
 2. DEPTH OF PENETRATION OF WELDS MUST BE SUFFICIENT TO ENSURE SECURE JOINTS. EVIDENCE OF SPOT WELDING SHOULD NOT APPEAR ON FRONT FACE AFTER ENAMELLING.
 3. ALL SHARP EDGES TO BE REMOVED.
 4. A GAP OF NOT MORE THAN 1/32" MAY BE ALLOWED HERE.

E. M. S. OFFICE S. BRANCH	
DISTRIBUTION	
RESTRICTED	
90385 SHEET 1-2	5252
90385 SHEET 1-2	5262
SCALE - 1" = 1" (AS SHOWN)	THIRD
±.010 FRACTIONAL ± 1/16"	
5/13	DATE 10.5.54
AREA	SMELT
DET. 1. FINISH WAS PARKERIZED & STOVE EN. BLK.	
DET. 2. HOLES WERE 8" DIA. AT 1687" PITCH.	
REFERENCE TO SPEC. S 262. MADE IN	
NOTE 1. NOTE 2. DELETED NOTE 4. ADD	
S. G. M. 11/10 C. 18-11-51	

BOX CC PART
FRONT No. 6

DETAILS 1 & 2.