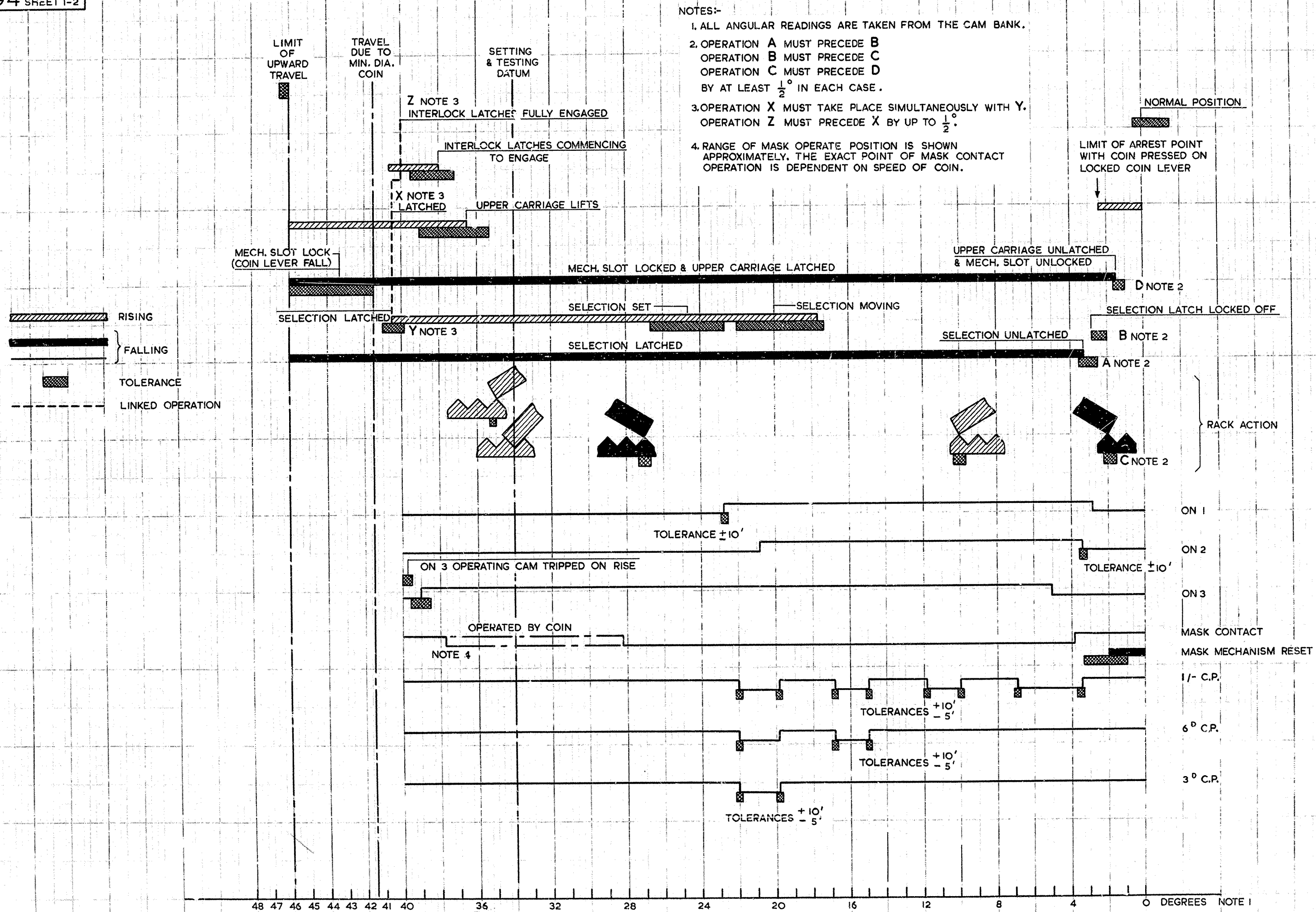




NOTES:-

1. ALL ANGULAR READINGS ARE TAKEN FROM THE CAM BANK.
2. OPERATION A MUST PRECEDE B
OPERATION B MUST PRECEDE C
OPERATION C MUST PRECEDE D
BY AT LEAST $\frac{1}{2}^{\circ}$ IN EACH CASE.
3. OPERATION X MUST TAKE PLACE SIMULTANEOUSLY WITH Y.
OPERATION Z MUST PRECEDE X BY UP TO $\frac{1}{2}^{\circ}$.
4. RANGE OF MASK OPERATE POSITION IS SHOWN
APPROXIMATELY. THE EXACT POINT OF MASK CONTACT
OPERATION IS DEPENDENT ON SPEED OF COIN.

NORMAL POSITION

LIMIT OF ARREST POINT
WITH COIN PRESSED ON
LOCKED COIN LEVER

UPPER CARRIAGE UNLATCHED
& MECH. SLOT UNLOCKED

D NOTE 2

SELECTION LATCH LOCKED OFF

A NOTE 2

C NOTE 2

ON !

ON 2

ON 3

MASK CONTACT

MASK MECHANISM RESET

1/- C.P.

6th C.P.

3⁰ C.P.

POST OFFICE ENGINEERING DEPT
S BRANCH

**DISTRIBUTION
RESTRICTED**

REFERENCES

SPEC. D 1000

" S 57Q

ASSEMBLY DRG.

WIRING DGM.

FILE S 2282/32

SPEC. S 570

SCALE:- / AND AS INDICATED

— ANGLE
PROJECTION

DECIMAL DIMENSIONS NOT TOLERANCED
SUBJECT TO —

APP'D IN SI SECTION

DRN

E. H. SEYMOUR

TCD. WHEN
GAS GAS

CKD, G.A.C

DATE 24.3.59

AMENDMENT

SUFFIX	
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REDRAWN. LAYOUT REVISED. DATUM
CHANGED FROM 37° TO 34° .
EARLIER LIMIT OF TRAVEL
IMPOSED. TOLERANCES AMENDED.
NOTES ADDED.

MINOR CORRECTIONS OF
TOLERANCES.
MEJ 28 956. 5.1.60

TOLERANCE ON NORMAL
POSITION WAS $\pm \frac{1}{2}^\circ$
may 1/8 11.7.60

OPERATIONAL
SEQUENCE CHARTS
FOR MECHANISM No.20
TELEPHONE No.705
SEQUENCE
OF OPERATIONS
(MECHANICAL)