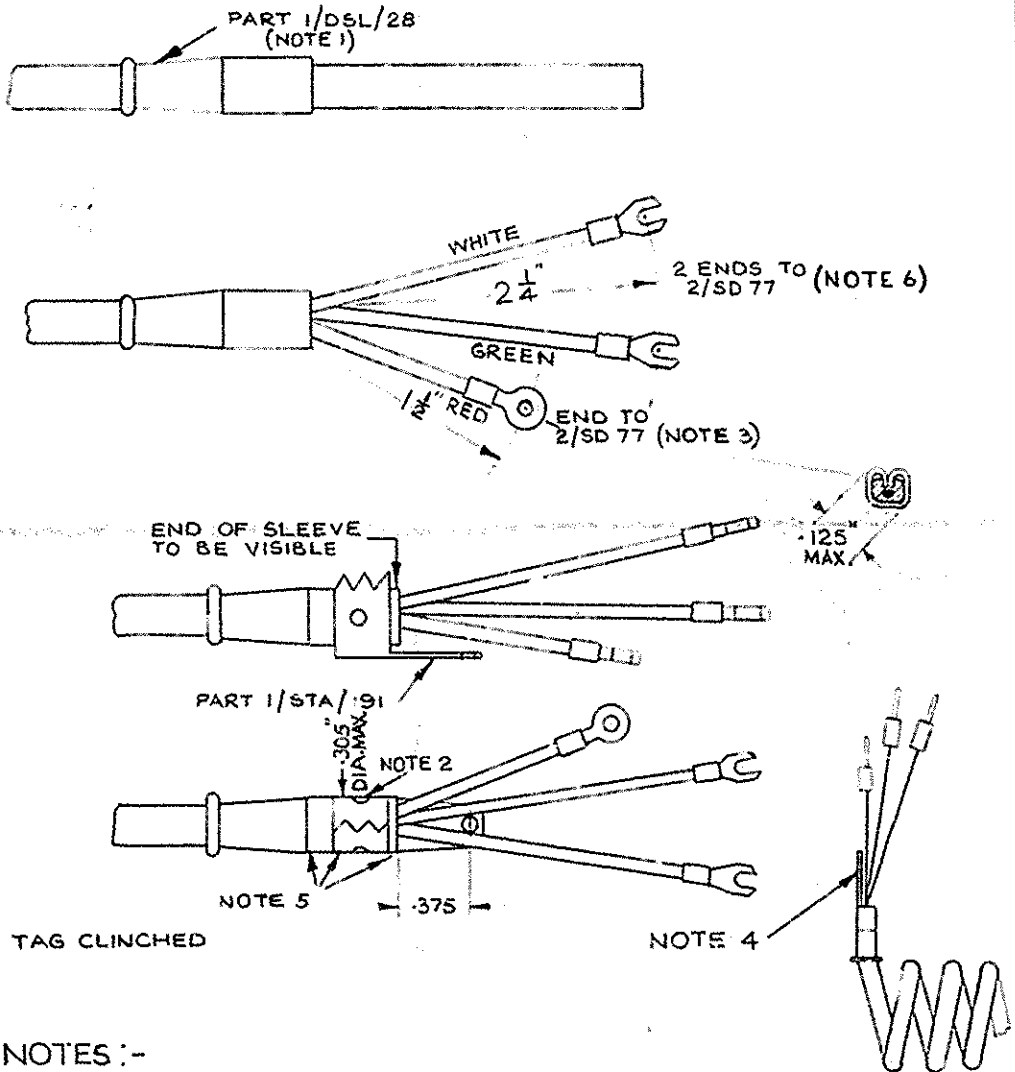


DO NOT SCALE
(A MICROFILM PROCESS PRINT)

DRG. SD 105

POST OFFICE ENGINEERING DEPT 5 BRANCH	
PO	DISTRIBUTION RESTRICTED
REFERENCES	
DRG. STA/91	DRG. DTA/215
DRG. SD 77	DRG. DSL/28
ASSEMBLY DRG. WIRING DGM	
FILE S 370/1	SPEC
SCALE - AND AS ANGLE INDICATED PROJECTION	
DECIMAL DIMENSIONS NOT TOLERANCED	
SUBJECT TO	
APPD IN 52	SECTION DRN
W. S. ATHERTON	TCD M. E. T. CKD J. C. Y.
AMENDMENT	DATE 15.12.61.
SEE SUPPLEMENTED ISSUE FOR PREVIOUS AMENDS	
DRAWN SECTION SHOWING CRIMPING ADDED. NOTE 3 AMENDED ACCORDINGLY	
M. J. R.	2-8-66
NOTE 6 ADDED.	7-11-67
FOR SUPERSED	
STANDARD END FOR CORDS FOR TELEPHONE No. 164	
DRG. SD 105	



NOTES :-

1. SLEEVE SECURELY FIXED TO WITHSTAND A STEADY PULL OF 10 lbs.
2. TAG TO BE CAPABLE OF WITHSTANDING A STEADY PULL OF 10 lbs. FOR TEN MINUTES WITHOUT MOVEMENT OF TAG. AFTER APPLICATION OF THE OFF TEST, THE WITHDRAWAL OF THE CONDUCTORS SHALL NOT BE GREATER THAN 1/4" MAX.
3. END AS 2/SD77 EXCEPT TAG TO BE USED IS PART 1/DTA 215. INSULATION CRIMP TO BE FORMED AS SHOWN.
4. THE ORIENTATION OF PART 1/STA/191 SHALL BE AS SHOWN WITHIN ±10°
5. DIAMETER MUST NOT EXCEED .305" AT ANY POINT ON THE SLEEVE OR CRIMP, AFTER CRIMP HAS BEEN FITTED.
6. FOR 4 CONDUCTOR CORDS BLUE CONDUCTOR TO BE AS FOR GREEN & WHITE