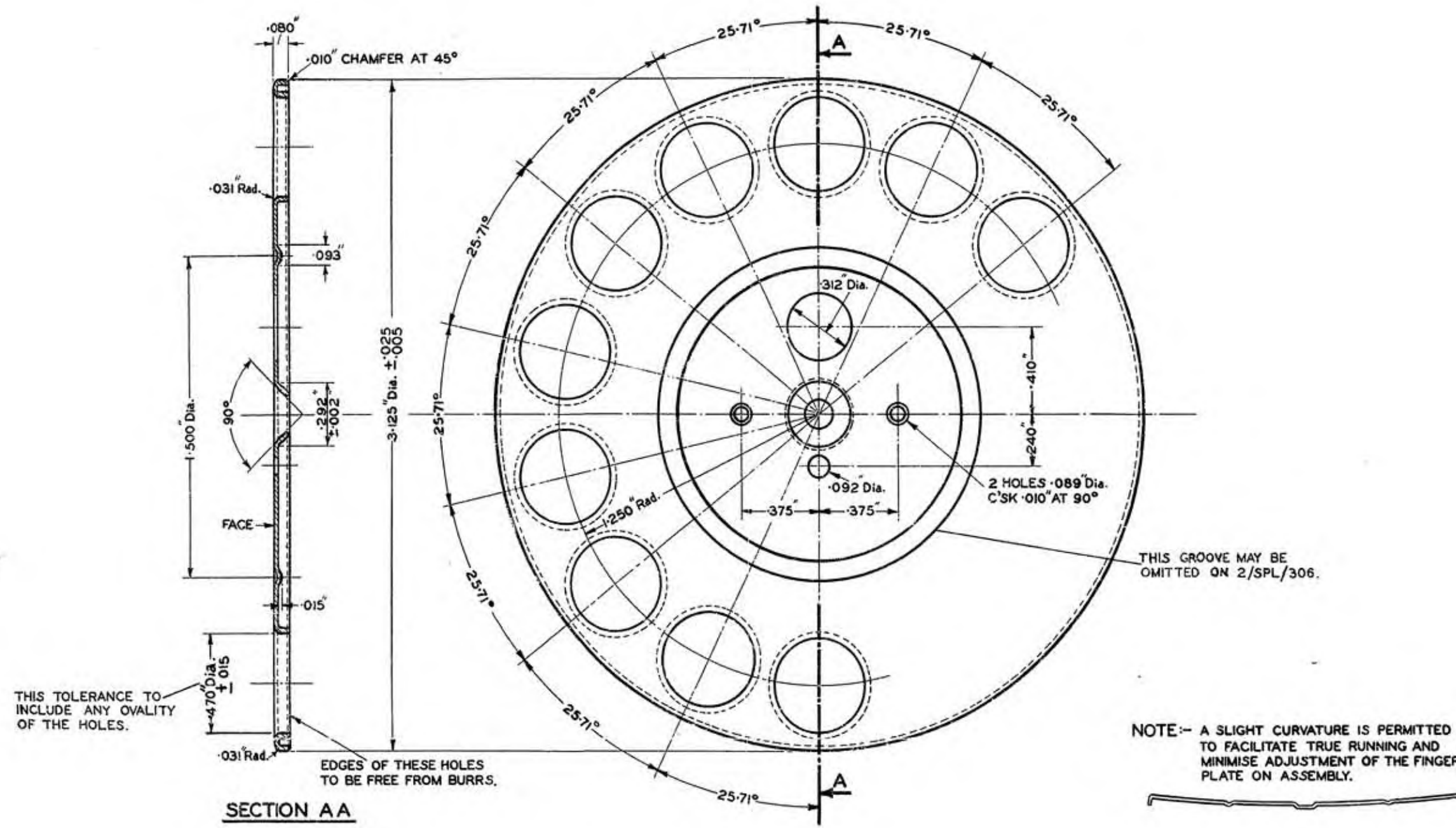


19 1/2 x 13"

E-in-C 211

TRIM TO THESE LINES



THIS TOLERANCE TO INCLUDE ANY QUALITY OF THE HOLES.

EDGES OF THESE HOLES TO BE FREE FROM BURRS.

THIS GROOVE MAY BE OMITTED ON 2/SPL/306.

NOTE:-- A SLIGHT CURVATURE IS PERMITTED TO FACILITATE TRUE RUNNING AND MINIMISE ADJUSTMENT OF THE FINGER PLATE ON ASSEMBLY.

MATERIAL 1/SPL/306 PHOS. B (5-6% TIN) .020 BRINELL HARDNESS LIMITS 110-120 USING 2 MM. BALLS, & 30 KG LOAD.
2/SPL/306 STAINLESS STEEL. COMPOSITION No. 1 (SPEC. M 1)
FINISH 1/SPL/306 APPROVED BLACK ENAMELLED. STOVED.
2/SPL/306 POLISHED.
FIRST USE :- DIALS, AUTO No. 10.

POST OFFICE ENGINEERING DEPT. ENGINEER-IN-CHIEF'S OFFICE.		
File Ref. ✓	D.O. Ref. A2/1620	Date 14-4-38.
Drawn. <i>AK</i>	Traced. <i>AK</i>	Checked. <i>AK</i>
App'd <i>AK</i> in S Branch.		
<i>Reid.</i>		
Amendment.	Suffix.	
FORMERLY DRG. 13,101 (ORIGINALLY 8391/1) NOTE ADDED TO GROOVE. TOLERANCE NOTE ADDED DIMENSION .470" Dia WAS .468" Dia. SPEC & COMP. ADDED TO S.S. MATL. <i>AK</i> A2/3098 <i>AK</i> 13-10-38.		
TOLERANCE ADDED TO OUTSIDE Dia. <i>AK</i> A2 <i>AK</i> 14-10-40	A.	
DO NOT SCALE (A MICROFILM PROCESS PRINT)		
		M 1
		D 1,000
DRAWINGS	DIAGRAMS.	SPEC'NS.
PART 1-2/SPL/306 PLATE, FINGER.		
SPECN. S 47.		
SCALE: - 2		
DRG. SPL/306		