

SELF-SEALING CASH CONTAINERS

Maintenance instructions

*[NOTE:- As this Instruction has been completely revised, individual paragraphs have not been "starred"]

1. **General.** This Instruction indicates the maintenance attention which should be given to Containers, Cash, No. 2 and No. 3. A complete container (illustrated in Fig. 1) comprises a Box No. 1 or 2 and a Lid No. 1. Fig. 2 shows the principal parts referred to throughout this Instruction.

2. **Sticking container.** When a report is received that a container is sticking and cannot be removed by the collector, the following procedure should be adopted. *The collector must be present during this operation.*

(a) Remove the front of the coin-collecting box and also the mechanism. If the collector has been unable to shake all the coins down into the container, any remaining in the coin box money funnel, or possibly in the mechanism, should be removed by using Pliers, Wiring, No. 2. These coins must be handed to the collector. If the container still cannot be removed proceed as follows.

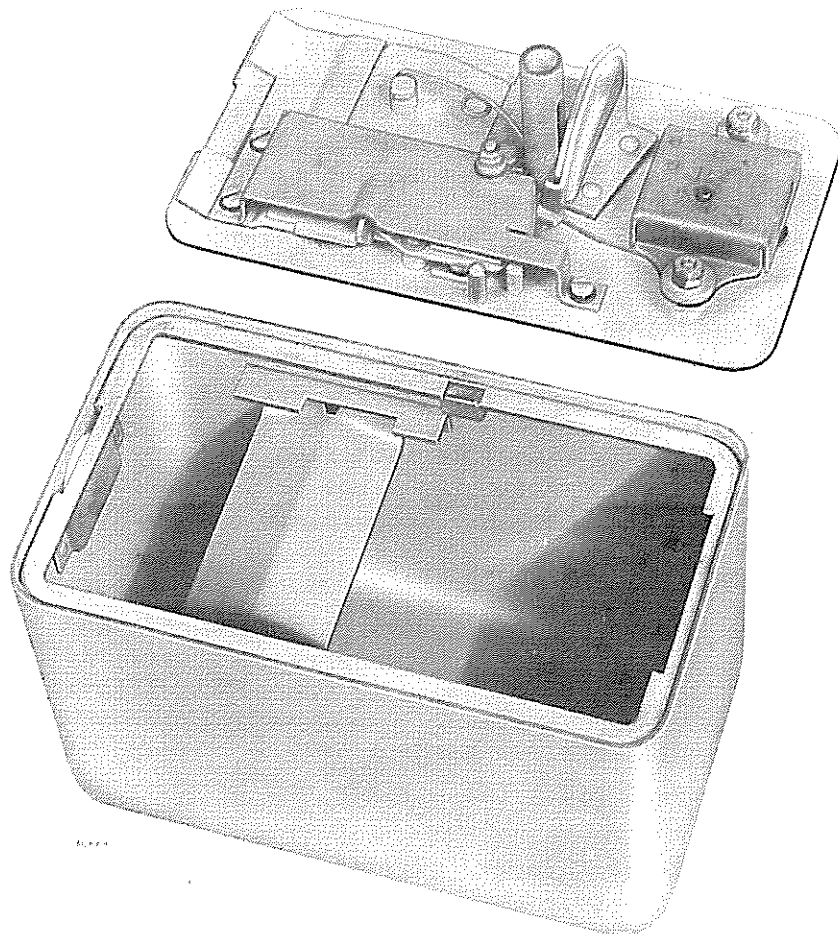


FIG. 1. CONTAINER CASH NO. 2 WITH LID REMOVED

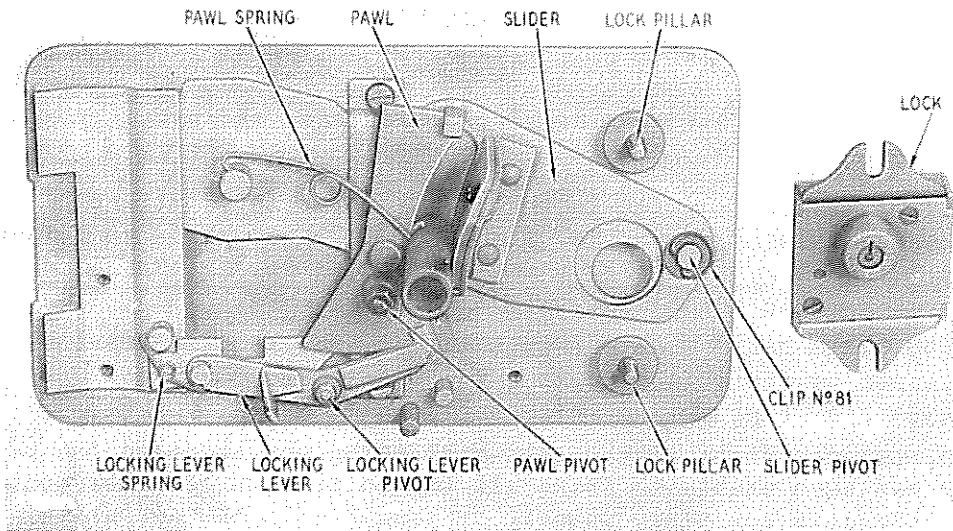


FIG. 2. LID NO. 1 SHOWING PRINCIPAL PARTS

(b) Remove the two nuts at the rear of the money funnel, using a Spanner, Box, No. 1. This will free the adapter pin (Box, C.C.; Part - Adapter Pin No. 1) and allow the container to be removed, complete with the pin. If it is still not possible to withdraw the pin from the container, a spare adapter pin, which should be carried by the maintenance officer, should be fitted in position and an empty container, carried by the collector, left *in situ*. When the lid is eventually removed after being unlocked by the collection centre staff, the self-sealing mechanism and the pin should be put aside for engineering attention. If the pin is damaged, it should be exchanged. If the self-sealing mechanism is faulty, it should be dealt with as detailed in par. 3.

3. Faulty container. A faulty container should be examined by the maintenance officer at the collection centre, and repaired there whenever practicable. Alternatively, the container may be taken to the officer's headquarters, or to the Regional or Area workshop, if local circumstances make such an arrangement preferable (but see par. 5). When a fault cannot be rectified by changing a part, or by some simple means such as tightening or replacing a nut or screw, the complete container should be returned to the collection centre supervisor for maintenance-exchange.

4. Securing of screws and nuts.

(a) The threads of the undermentioned screws and nuts should be treated with cement (see par. 8) to prevent them working loose. After application of the cement, the screws and nuts should be thoroughly tightened.

(i) Slider pivot screw - used in early models.

(ii) Pawl pivot nut - early models where single nut and locking washer fixing employed.

(iii) Locking-lever pivot nut - early models where single nut and locking washer fixing employed.

(b) The single nuts and locking washers used for securing the lock in early models should be replaced by two 2BA locking nuts on each pillar.

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(Amendment to par. 3)

Par. 3 is replaced by the following:-

3. Faulty containers

(a) Faulty containers should be examined at the collection centre and repaired there whenever practicable. Alternatively, the container may be taken to the officer's headquarters or a suitable workshop.

(b) If the self-sealing mechanism is faulty and cannot be repaired by changing a part or tightening a nut or screw, the Lid No. 1 should be maintenance exchanged.

(c) Damaged Boxes No. 1 should be maintenance exchanged unless the repair is of a simple nature which can be effected locally.

* (d) Boxes No. 2 are field trial items and replacements are not available from Supplies Dept. If local repair is impracticable, the box should be returned to Supplies Dept. under normal maintenance-exchange procedure and a Box No. 1 will be supplied in lieu. The collection centre supervisor should be advised accordingly.

[The main Instruction should be suitably amended pending reissue]

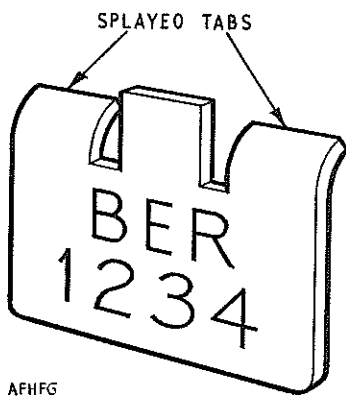
(c) The screws securing the sealing mechanism cover and the pawl-feed mounting plate should be fitted with locking washers.

(d) When a lid is receiving maintenance attention, the opportunity should be taken to check that all screws and nuts are tight, that the foregoing points have been covered and that the sealing is effective. Spanners, Flat, BA 2-3 and BA 4-6 are required for the nuts.

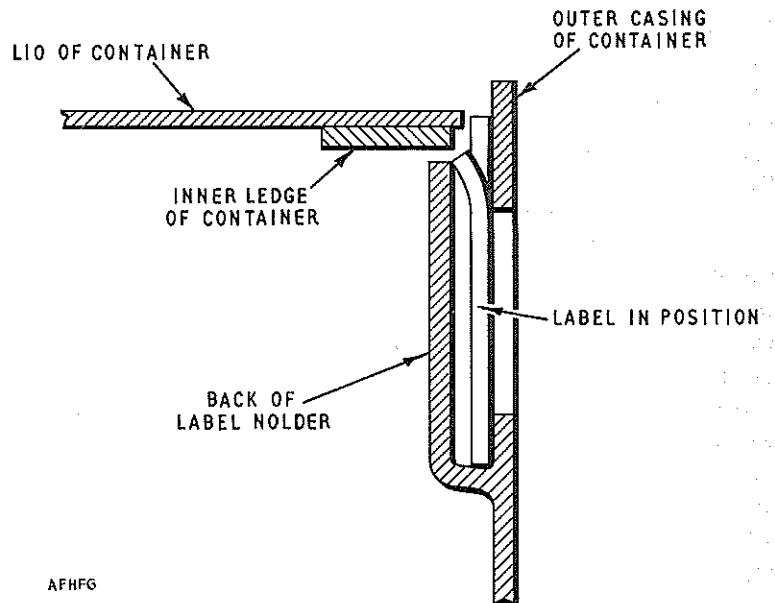
5. Locks. If a faulty lock No. 15 cannot be repaired locally, it should be removed from the lid and handed to the collection centre supervisor who will arrange for its replacement. If the lock is satisfactory, but it is necessary to take away the container for repair, the lock should be removed and handed to the collection centre supervisor who will retain it. The locks need not be removed, however, for routine inspection, where in any exceptional case it is necessary to take containers away from the centre for this purpose.

To enable a lid mechanism to be tested before, and after, repair, a Box, C.C., Part - Adapter No. 2, and a Lock No. 19 (see D 3005) should be held locally. The Lock No. 19 has the same dimensions as the Lock No. 15 used on the lids, but is operated with a screwdriver.

6. Difficulty in removing Label No. 292 from box. The label No. 292 (Fig. 3) is the label which carries the exchange code and telephone number of the call office in which a particular container is being used. The collector inserts the label before fitting the container into the cash compartment of the coin box. Once inserted, the splayed tabs at the top of the label catch under the lid, and the label cannot be taken out until the lid is unlocked and removed (Fig. 4).



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FIG. 3. LABEL NO. 292

FIG. 4. LABEL IN POSITION ON CONTAINER

Occasionally, difficulty is experienced in removing the label after the lid has been removed, due to the splayed tabs catching in the small gap between the back of the label-holder and the top ledge of the box, as shown in Fig. 5.

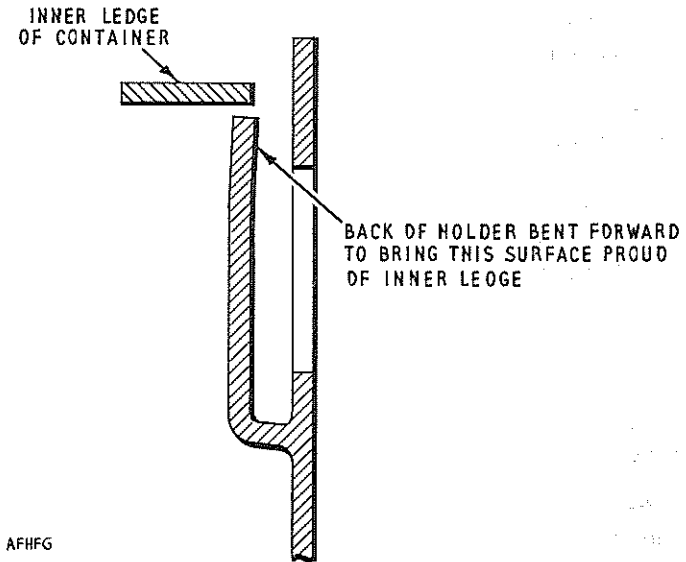
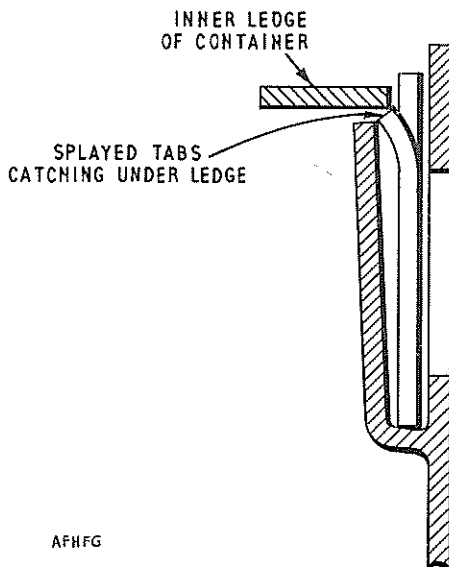


FIG. 5. FAULTY LABEL-HOLDER

FIG. 6. LABEL-HOLDER CORRECTLY ADJUSTED

The liability to catch can be obviated by bending forward the back of the label-holder so that it is just proud of the plane in which it and the slot edge of the ledge normally lie (Fig. 6). This bending can be done by standing the box on its end with the label-holder downwards, and bending the back of the holder forward by light blows from a small hammer. Care should be taken not to bend the label-holder too much or the top edge will prevent insertion of the label.

7. Routine inspection. A nominal inspection periodicity is given in TESTS & INSPECTIONS, Routine, S 5011, but this periodicity should be adjusted to meet local conditions as indicated by the fault rate shown by the Fault Record Card (A 2538) held at the Maintenance Control. Routine inspections should be performed at the collection centre after the containers have been emptied and will therefore require the co-operation of the collection centre staff with whom the necessary arrangements should be made. During the inspection period, daily visits should be made until all, or almost all, of the containers have been dealt with. The number of containers inspected and the number found faulty should be reported daily to the Maintenance Control. When a container has been inspected, the lid should be marked near the edge, adjacent to the lock, with a short length (approx. $\frac{1}{2}$ in.) of coloured "Sellotape". The colour should be changed for each routine test period and the old marking should be removed before the new marking is applied. Small quantities of coloured "Sellotape" should be purchased locally.

8. Cement. Suitable cement for securing nuts and screws (see par. 4) may be obtained in lots of 5 lb. from

W.S. Jenkins and Co. Ltd.,
Jeco Works,
Tariff Road,
London, N.17

It should be ordered as Cement RD 1A, M.O.S. Specification CS 2155. The approximate cost at present is £1 per 5 lb. Where convenient, local arrangements should be made to share this quantity between centres.

9. **Spare parts.** The following spare parts for replacing faulty or missing items should be requisitioned in the usual way:-

Box, C.C., Part	- Adapter-pin No. 1		
"	"	"	- Money Funnel No. 1
Part 20/DWA/50	Washer for Lock Pillars
" 21/DWA/50	Shim Washer for Locks
" 1/SSC/88	Screw, No. 4BA (Special)
" 1/SSP/1139	Locking lever spring
" 1/SSP/1136	Pawl spring
" 2/SWA/52	Shim washer under slider pivot
" 3/SWA/52	Special washer for slider-spring clip
Nuts, Hex., M.S., No. 2BA, Thin	For lock pillars
" " " No. 4BA, Thin	For pawl pivot
" " " No. 6BA, Thin	For locking pivot
Washer, Locking, No. 1, $\frac{1}{8}$ in.	For pawl pivot
Clip, No. 81	Spring clip for securing slider to slider pivot

The following item is Non Rate Book and must be requisitioned from London Factory.

Washer, Locking, No. 1. 6BA For locking-lever pivot.

References:- A 5002, D 3005

(Tp 2/8) TESTS & INSPECTIONS, Routine, S 5011, S 5209

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